

# Yale School of Drama / Repertory Theatre

Technical Design and Production Department

Unit Estimate: Approved

The Clean House

Rep 1 Sets

Kraczek, Lin, Winkler

## Show Deck

### Description

61'-6"w X 28'd RAISED TRISCUIT DECK. SHOW DECK IS ELEVATED APPROXIMATELY 6" ABOVE STAGE LEVEL WITH A 6" BLACK VELOUR COVERED REVEAL. BLACK 25 oz. VELOUR COVERED WOOD MASKING FLATS WILL BE USED TO HIDE THE NATURAL WOOD STAGE FACE (APPROXIMATELY 38'w X 3'-6"h). TRISCUITS WILL BE COVERED WITH 3/8" MDF EXCEPT FOR IN THE CARPETED AREA. CARPETED AREA WILL BE COVERED IN 1/4" MDF. TRACKS WILL BE RUN IN THE SHOW DECK FOR TRACKING UNITS.

Build		Number of Crew	Hours per Crew	Total per Task
1	CUT WOOD FOR CUSTOM SHOW DECK PICES	1	4	4
2	ASSEMBLE CUSTOM SHOW DECK PICES	1	8	8
3	CUT WOOD FOR FLATS	1	2	2
4	SEW FABRIC FOR FLATS	1	6	6
5	ASSEMBLE FLAT FRAMES	1	3	3
6	COVER FLATS WITH VELOUR	2	2	4
7	CUT SLEEPERS	1	8	8
8	CUT MDF FOR DECK	1	6	6
9	MOVE TRISCUITS TO UT	2	4	8
10	MOVE MDF TO PAINTS & LAY DOWN FOR PAINT	2	6	12
11	PULL UP OLD MDF ON STAGE	4	3	12
12	MOVE	1	2	2

**Total Build 75**

Load-In		Number of Crew	Hours per Crew	Total per Task
1	MOVE MDF BACK TO UT	2	2	4
2	LAY DOWN SHIMS AND SLEEPERS	2	8	16
3	LAY DOWN TRISCUITS	4	8	32
4	LAY DOWN MDF	4	6	24
5	ATTACH STAGE FACING FLATS	2	1	2

**Total Load-In 78**

Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r001	1/4" MDF	15	ea	\$10.00	\$150.00
1r008	25 oz majestic velour	11	yd	\$11.00	\$121.00
1r016	SHIMS	10	BUNDLE	\$5.00	\$50.00
f928	Glue, Carp. Interior Wood	1	gal.	\$20.00	\$20.00
m401	Lumber, 1x4 16 #2 Pond	8	ea.	\$4.93	\$39.44
m403	Lumber, 5/4 x 6 - 16 #2 Pond.	12	ea.	\$10.39	\$124.68
m405	Lumber, 2x4 16 Fir	50	ea.	\$5.71	\$285.50
m410	Plywood, 1/4 AC Interior Fir	1	ea.	\$19.82	\$19.82
m414	Plywood, 3/4 Sturdi-Floor	7	ea.	\$27.50	\$192.50
m415	Med Density Fiber Board 3/8"	40	ea.	\$12.50	\$500.00

Hardware Costs (at 5%) \$75.15

**Total Materials with 5% Hardware (Rounded): \$1,580**

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## Carpet

### Description

19'-5" x 19'-5" ULTRA- WHITE FRIEZE CARPET WITH STAIN PROTECTION. TRACKS FOR TRACKING FURNITURE WILL NEED TO BE CUT THROUGH CARPET.

### Build

Number of Crew	Hours per Crew	Total per Task
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1			0
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**Total Build 0**

### Load-In

Number of Crew	Hours per Crew	Total per Task
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1	LAY CARPET	2	8	16
2	FIX EDGES AT TRACK	1	2	2

**Total Load-In 18**

### Materials

Quantity or Amount	Unit of Sale	Unit Price	Total Price
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1r026	WHITE FIRE RATED CARPET	55	SQ YARD	\$26.00	\$1,422.20
1r027	Misc Materials	100	ea	\$1.00	\$100.00

Hardware Costs (at 5%) \$76.11

**Total Materials with 5% Hardware (Rounded): \$1,600**

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## Tile Floor

### Description

395 12" X 12" WHITE ARMSTRONG SELF ADHESIVE TILES LAYED ON THE SHOW DECK SURROUNDING THE CARPET. 27'-6 1/2"w X 27'-4"d. 1/4" GROUT LINE BETWEEN TILES. PAINTS WILL BE PAINTING THE DECK GREY BEFORE TILE IS LAYED TO CREATE GROUT EFFECT.

### Build

Number of Crew	Hours per Crew	Total per Task
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0

### Total Build

0

### Load-In

Number of Crew	Hours per Crew	Total per Task
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1 LAYOUT FOR TILE

2

2

4

2 INSTALL TILE

2

10

20

### Total Load-In

24

### Materials

Quantity or Amount	Unit of Sale	Unit Price	Total Price
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1r013 12" x 12" Vinyl Tile

9

box

\$40.00

\$360.00

Hardware Costs (at 0%)

\$0.00

**Total Materials with 0% Hardware (Rounded):**

**\$360**

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## Portals

### Description

Four sets of portals constructed of 1.5" and 1" steel square tubing. Each portal has a 35'-6" (w) x 4'-0" (h) header and two legs measuring 23'-3" (h) x 4' (w). The portals are soft covered with a 25oz Majestic velour. The legs will be bolted to the header once the header is rigged to a line set and flown out. Additional Stock Borders and Legs will be hung above the header and offstage of the legs.

Build		Number of Crew	Hours per Crew	Total per Task
1	Pull and clean Steel	1	2	2
2	Cut Steel	1	8	8
3	Drill Holes	1	4	4
4	Cut Jig Blocks	1	1	1
5	Jig and Weld Frames	1	16	16
6	Rip and attach Nailing Strips	1	2	2
7	Sew Fabric	1	16	16
8	Stretch Fabric to Frames	2	12	24
9	Rig portal headers & attach soft borders & legs	4	6	24
10	Counterweight and fly out	2	2	4
11	Stand legs up and bolt to header	4	4	16

**Total Build 117**

Load-In		Number of Crew	Hours per Crew	Total per Task
3	Make adjustments and lag portal legs into deck	4	1	4

**Total Load-In 4**

Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r008	25 oz majestic velour	125	yd	\$11.00	\$1,375.00
a000	Shipping	4300	ea.	\$0.01	\$43.00
l404	Aircraft Cable, 7x19, 1/4	150	ft.	\$0.12	\$18.00
lh407	Nico-Press Sleeves, 1/4	30	ea.	\$0.60	\$18.00
lh408	Splicing Thimble, 1/4	30	ea.	\$0.15	\$4.50
lh418	Should Lifting Eyes, 3/8 x 2-1/2"	16	ea.	\$3.55	\$56.80
m412	Plywood, 1/2 Sturdi-Floor	4	ea.	\$21.50	\$86.00
m414	Plywood, 3/4 Sturdi-Floor	2	ea.	\$27.50	\$55.00
m585	Steel, Square Tube .049 1	20	length	\$10.75	\$215.00
m592	Steel, Square Tube 1 1/2" x 24' .049 (18ga)	33	length	\$15.30	\$504.90

Hardware Costs (at 5%) \$118.81

**Total Materials with 5% Hardware (Rounded): \$2,495**

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Rep 1 Sets

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## Show Curtain (House Curtain)

### Description

White painted 1"x3" 18 ga rect. tube frame cover with Light Translucent Screen with vertical seam. 3" side face front. 1.5" 18ga square tube and 1/2" nailing strips creat 3" reveal. Hunged by black aircradft cable. There is a 26'(h)x32'(w) 25 oz majstic velour curtain with a house shape cut out attached with house by velcro. The house frame and curtain are hunged at same line set.

Build		Number of Crew	Hours per Crew	Total per Task
1	Clean and cut steel	1	2	2
2	Drill holes	1	1	1
3	Jig and weld in the space	1	4	4
4	Rip lumber for nailing strip	1	1	1
5	Fasten nailing strip to frame in the space	1	1	1
6	White painted in the space	1	2	2
7	Strech and attach screen to frame in the space	2	2	4
8	Attach male velcro	1	2	2
9	Prep. Rigging	1	2	2
10	Rig House frameg, counterweight & fly out	4	2	8
11	Rig curtain, attach with frame, counterweight & fly out	4	1	4
<b>Total Build</b>				<b>31</b>

Load-In		Number of Crew	Hours per Crew	Total per Task
2	Adjust curtain	2	1	2
<b>Total Load-In</b>				<b>2</b>

Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r017	1"x3"x24' 18ga Steel Rec. Tube	144	ft	\$2.75	\$396.00
1r018	7/19, 1/4" Black Aircraft Cable	40	ft	\$0.00	\$0.00
1r019	19'x21' Light Translucent Screen	399	sqft	\$3.50	\$1,396.50
1r021	26'x32' 25 oz majestic velour drop with house shape	1	ea	\$1,405.00	\$1,405.00
a000	Shipping	4000	ea.	\$0.01	\$40.00
f016	Velcro, Black 1" Male	720	in.	\$0.02	\$14.40
lh407	Nico-Press Sleeves, 1/4	6	ea.	\$0.60	\$3.60
lh408	Splicing Thimble, 1/4	6	ea.	\$0.15	\$0.90
lh418	Should Lifting Eyes, 3/8 x 2-1/2"	3	ea.	\$3.55	\$10.65
m412	Plywood, 1/2 Sturdi-Floor	1	ea.	\$21.50	\$21.50
m592	Steel, Square Tube 1 1/2" x 24' .049 (18ga)	4	length	\$15.30	\$61.20
Hardware Costs (at 5%)					\$167.49
<b>Total Materials with 5% Hardware (Rounded):</b>					<b>\$3,515</b>

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**House Wall**

# Yale School of Drama / Repertory Theatre

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The Clean House

Rep 1 Sets

Kraczek, Lin, Winkler

Description					
2 HOLLYWOOD FRAMED FLATS MOUNTED ON 4 ROLLING JACKS THAT TRACK TO MEET AT CENTER STAGE. SR WALL 9'-5 1/2" W X 12' T. SL WALL 9'-11 1/2" W X 12' T. FLATS ARE COVERED IN LUAN & MUSLIN. THEY HAVE A 9" TALL MOULDING STRIP ACROSS THE TOP. A STRIPED WALL PAPER PATTERN WILL NEED TO BE PAINTED ON. WALLS ARE DRIVEN BY ONE WINCH SO THEY CAN NOT MOVE INDEPENDENTLY. WALLS ARE TO APPEAR FREE STANDING. CONTROLLED BY DWU.					
Build		Number of Crew	Hours per Crew	Total per Task	
1	CUT WOOD FOR FLATS	1	4	4	
2	ASSEMBLE PLATS	1	2	2	
3	SHEET FLATS WITH MDF	1	2	2	
4	SPACKLE FLATS & SAND	1	2	2	
5	CUT AND ROUTE MOULDING	1	2	2	
6	ATTACH MOULDING TO FLAT	1	1	1	
7	CUT AND CLEAN STEEL FOR JACKS	1	3	3	
8	BEND STEEL	1	1	1	
9	PUNCH HOLES	1	3	3	
10	WELD JACKS	1	5	5	
11	ATTACH CASTERS	1	1	1	
12	MAKE DOGS	1	6	6	
13	MAKE MULES & TURN AROUND SHEAVES	1	6	6	
14	PAINT RUN	2	1	2	
15	SET UP WINCH	1	6	6	
16	BUILD TRACK ENCLOSURE	1	4	4	
18	PUT FLATS ON JACKS	2	2	4	
Total Build				54	
Load-In		Number of Crew	Hours per Crew	Total per Task	
1	MOVE WALLS BACK FROM PAINTS	2	1	2	
3	ASSEMBLE TRACKS	1	4	4	
4	INSTALL WINCH	2	1	2	
5	SPOOL CABLE	2	2	4	
6	SET LIMITS	2	2	4	
7	ADJUST	2	4	8	
Total Load-In				24	
Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r001	1/4" MDF	10	ea	\$10.00	\$100.00
1r036	WINCH PARTS	120	EA	\$1.00	\$120.00
1r040	RIGID CASTER	16	EA	\$14.00	\$224.00
f926	Glue, White Elmer	1	gal.	\$13.35	\$13.35
f928	Glue, Carp. Interior Wood	1	gal.	\$20.00	\$20.00
l404	Aircraft Cable, 7x19, 1/4	150	ft.	\$0.12	\$18.00
m401	Lumber, 1x4 16 #2 Pond	18	ea.	\$4.93	\$88.74
m518	Steel Angle, 3/16 x 2 2.44	48	ft.	\$0.91	\$43.68
m544	Steel Bar, 1/4 x 4 3.40	20	ft.	\$0.96	\$19.20
m564	Steel, Round Stock 3/4 1.50	8	ft.	\$0.42	\$3.36
m588	Steel, Square Tube .065 1	3	length	\$10.75	\$32.25
m590	Steel, Square Tube 1 1/2" 16 ga.	3	length	\$15.44	\$46.32

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Hardware Costs (at 5%)	\$36.45
<b>Total Materials with 5% Hardware (Rounded):</b>	<b>\$765</b>



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## Tile Wall

### Description

27'(h)x28'(w) 1" square tube frame cover with gray painted 1/4 luan, then attach 12"x12" tile. All tiles are 1/4" offset. 28'(h)x7'(w) 1" square tube frames covered with velour bolted at each side.

Build		Number of Crew	Hours per Crew	Total per Task
1	Rip luan for facing	1	2	2
2	Send luan to paint shop	2	1	2
3	Pull and clean steel	1	2	2
4	Cut steel	1	4	4
5	Drill Holes	1	2	2
6	Jig and weld frame	1	16	16
7	Send luan back to shop	2	1	2
8	Attach luan to frame	2	2	4
9	Assemble the wall in the space	2	2	4
10	Chalk line the tile line	2	2	4
11	Take the wall apart	2	2	4
12	Attach tiles to the frame	2	12	24
13	Build marry arbor hardware	1	2	2
14	Sew Fabric	1	2	2
15	Strach fabric on side wings	2	2	4
16	KICK LIN SET, MARY ARBOR FOR TILE WALL	2	4	8
17	ATTACH TILE WALL TO TOP HALF & BOTTOM HALF	2	1	2
18	RIG TOP HALF, COUNTERWEIGHT & FLY OUT	4	1	4
19	RIG BOTTOM HALF, COUNTERWEIGHT & FLY OUT	4	1	4
20	BOLT SIDE WINGS TO WALL COUNTERWEIGHT & FLY OUT	4	2	8

**Total Build 104**

### Load-In

	Number of Crew	Hours per Crew	Total per Task
			0

**Total Load-In 0**

### Materials

	Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r008 25 oz majestic velour	38	yd	\$11.00	\$418.00
1r013 12" x 12" Vinyl Tile	17	box	\$40.00	\$680.00
1r015 Liquid nails(Adhesive)	20	ea	\$2.00	\$40.00
l404 Aircraft Cable, 7x19, 1/4	150	ft.	\$0.12	\$18.00
lh407 Nico-Press Sleeves, 1/4	10	ea.	\$0.60	\$6.00
lh408 Splicing Thimble, 1/4	10	ea.	\$0.15	\$1.50
lh418 Should Lifting Eyes, 3/8 x 2-1/2"	5	ea.	\$3.55	\$17.75
m411 Luan 1/4 AC Interior 5.2	35	ea.	\$7.75	\$271.25
m518 Steel Angle, 3/16 x 2 2.44	4	ft.	\$0.91	\$3.64
m580 Steel, Rect. Tube 1 x 2 .062	2	length	\$12.75	\$25.50
m585 Steel, Square Tube .049 1	40	length	\$10.75	\$430.00

Hardware Costs (at 5%) \$95.58

**Total Materials with 5% Hardware (Rounded): \$2,005**

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Sky Drop					
Description					
29'(h)x42'(w) non-flame retardant natural heavy weight muslin with tieline, pipe pocket, and hems at both side painted as a sky drop.					
Build			Number of Crew	Hours per Crew	Total per Task
					0
Total Build					0
Load-In			Number of Crew	Hours per Crew	Total per Task
1	Rig the sky drop, counterweight and fly out		4	1	4
2	SEND DROP TO PAINT SHOP		1	1	1
Total Load-In					5
Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r010	28'(h)x 40'(w) muslin drop	1	ea	\$515.00	\$515.00
Hardware Costs (at 0%)					\$0.00
Total Materials with 0% Hardware (Rounded):					\$515

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## Light Box

### Description

A light box measuring 12' long x 1'-8" high x 9" deep made from 1" steel square tubing and covered with 1/4" MDF. The front MDF facing will be covered with black velour and have cut out letters that spell "The Clean House" (Arial Font). The rest of the facings will be painted black. White Acrylic will be attached to the back of the front facing to act as a diffusion material. An access panel for electrics will be located on the top of the box. The unit will be rigged to fly on a line set.

Build		Number of Crew	Hours per Crew	Total per Task	
1	Pull and Clean Steel	1	1	1	
2	Cut Steel	1	1	1	
3	Drill Holes for Lifting Eyes	1	1	1	
4	Jig and Weld Frame	1	2	2	
5	Rip MDF for Facing	1	1	1	
6	Build removable access cover (LX)	1	4	4	
7	Layout and cut letters	1	3	3	
8	Attach White Acrylic to MDF Facing (Diffusion)	1	2	2	
9	Attach MDF to Frame	1	1	1	
10	Send to Paint shop	1	1	1	
11	Attach Black Fabric to Front Facing	1	1	1	
12	Cut Velour for letters	1	1	1	
Total Build				19	
Load-In		Number of Crew	Hours per Crew	Total per Task	
1	Transport light box back to theatre	1	1	1	
2	Rig and Counterweight	2	1	2	
3	Dress Cables	1	1	1	
4	Install Breasting rope or Scenery Bumpers	1	1	1	
Total Load-In				5	
Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r001	1/4" MDF	3	ea	\$10.00	\$30.00
1r002	White Acrylic	0	ea	\$0.00	\$0.00
1r004	Black Velour Stock	0	ea	\$0.00	\$0.00
lh418	Should Lifting Eyes, 3/8 x 2-1/2"	4	ea.	\$3.55	\$14.20
m585	Steel, Square Tube .049 1	5	length	\$10.75	\$53.75
Hardware Costs (at 5%)					\$4.90
Total Materials with 5% Hardware (Rounded):					\$105

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## Coffee Table / Bed

### Description

A 4' long x 1'-7" d x 16" high coffee table with a painted Travertine Marble top. The table is made with 2" steel square tube framing members. The top is 2" thick. Two 9" pneumatically actuated extensions expand the table top to a length of 5'-6" for use as the hospital bed. The table rides on a scissors lift located in the trap room and the lift has three playing positions: 0', +16", +28". Two carpet shelves will be added to the steel frame work to cover the floor when the lift is at different heights.

Build		Number of Crew	Hours per Crew	Total per Task
1	Cut and clean steel for table	1	2	2
2	Jig and weld frame	1	2	2
3	Cut plywood and MDF for table top	1	2	2
4	Assemble pneumatic actuation parts	1	3	3
5	Assemble Table top	1	2	2
6	Build Carpet Shelves for each position	1	2	2
7	Build Lift Table for Scissors Lift	1	4	4
8	Attach Lift Table	2	1	2
9	Move Scissors Lift into place	4	2	8
10	Cut Steel for trap plugs	1	2	2
11	Cut plywood for trap plugs	1	1	1
12	Jig and weld Steel for trap plugs	1	1	1
13	Assemble trap plugs	1	1	1
14	Plumb scissors lift and set up hydraulics	2	8	16
15	Paint run for table	1	1	1
<b>Total Build</b>				<b>49</b>

Load-In		Number of Crew	Hours per Crew	Total per Task
1	Return Table to UT	1	1	1
2	Pull traps & Kick Beam	4	3	12
3	Put trap plug in place	4	1	4
4	Set up controls and limits	2	4	8
5	Attach Table to lift	1	2	2
6	Test and make adjustments	2	4	8
<b>Total Load-In</b>				<b>35</b>

Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r001	1/4" MDF	1	ea	\$10.00	\$10.00
1r003	2" x 2" x 24' 16ga square tube	3	length	\$48.00	\$144.00
1r023	Pneumatic Parts	25	ea	\$1.00	\$25.00
1r024	Carpet Scrap	0	ea	\$0.00	\$0.00
1r025	Hydraulic Parts	50	ea	\$1.00	\$50.00
m414	Plywood, 3/4 Sturdi-Floor	5	ea.	\$27.50	\$137.50
m500	Steel Plate, 3/16 x 8" x 8"	2	ea.	\$2.27	\$4.54
m511	Steel Angle, 1/8 x 1 .80	8	ft.	\$0.34	\$2.72
m518	Steel Angle, 3/16 x 2 2.44	25	ft.	\$0.91	\$22.75
m522	Steel Bar, 1/8 x 1 .42	4	ft.	\$0.13	\$0.52

Hardware Costs (at 5%)

\$19.85

**Total Materials with 5% Hardware (Rounded):**

**\$415**

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## Tracking Furniture Mechanics

### Description

COUCH & TABLE BEHIND IT TRACK ON FROM SR. (2) SIDE CHAIRS TRACK ON BROTH BOTH SIDES. TRACKS ARE ONLY CUT THROUGH THE MDF LAYER 3/8" DEEP. CUSTOM FURNITURE DOLLIES WILL BE MOUNTED UNDER THE FURNITURE TO ALLOW IT TO ROLL. FURNITURE WILL TRACK ON & OFF IN FRONT OF AUDIENCE. ELECTRICITY FOR LAMP BEHIND ON TABLE BEHIND COUCH IS NOT PART OF TRACKING UNIT.

Build		Number of Crew	Hours per Crew	Total per Task
1	CLEAN STEEL FOR DOLLIES	1	3	3
2	DRILL HOLES	1	2	2
3	WELD DOLLIES	1	4	4
4	ATTACH CASTERS TO DOLLIES	1	2	2
5	PAINT DOLLIES	1	1	1
6	ATTACH FURNITURE TO DOLLIES	1	3	3
7	RETROFIT 2 WINCHES	1	12	12
8	BUILD DOGS	1	5	5
9	ASSEMBLE MULE & TURN AROUND SHEAVES	1	12	12
Total Build				44

Load-In		Number of Crew	Hours per Crew	Total per Task
1	SET UP MULES & TURN AROUNDS	1	2	2
2	INSTALL WINSHES	2	2	4
3	SPOOL CABLE	2	3	6
4	SET UP CONTROL & LIMITS	2	8	16
5	TEST & ADJUST	2	8	16
Total Load-In				44

Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r032	2 HP WINCH	2	EA	\$0.00	\$0.00
1r033	MOTOR DRIVE	2	EA	\$0.00	\$0.00
1r034	AWU	2	EA	\$0.00	\$0.00
1r035	MULE PARTS	25	EA	\$1.00	\$25.00
1r036	WINCH PARTS	100	EA	\$1.00	\$100.00
1r037	3" FLASHING	5	ROLL	\$16.00	\$80.00
1r038	5/16" X 6' HOLLOW ROD	1	LENGTH	\$20.00	\$20.00
l404	Aircraft Cable, 7x19, 1/4	300	ft.	\$0.12	\$36.00
m518	Steel Angle, 3/16 x 2 2.44	40	ft.	\$0.91	\$36.40
m544	Steel Bar, 1/4 x 4 3.40	24	ft.	\$0.96	\$23.04
Hardware Costs (at 5%)					\$16.02
Total Materials with 5% Hardware (Rounded):					\$335

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Technical Design and Production Department

Unit Estimate: Approved

*The Clean House*

Rep 1 Sets

Kraczek, Lin, Winkler

**Balcony**

# Yale School of Drama / Repertory Theatre

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Description					
2"x2" steel truss tower covered with clapboard has a practical door and non- practical window(We can see through but not open it). 8" thick balcony is built with 1.5" square tube top with 3/4 ply and steel railing, facing with 1/4 luan then concrete texture. The bottom of the balcony is 12' from show deck. 8" square support beams are built with 1" square tube cover with rough cut lumber. Clapboard is made with 1/4x16 #2 pond top with 1/2 plywood. A "U" return steel frame stair with railing on triple swivel casters at one side and stem casters at the other side.					
Build			Number of Crew	Hours per Crew	Total per Task
1	Rip lumber for wall panel, clapboard and roof		1	2	2
2	Build wall panel, clapboard and roof		1	20	20
3	Send wall panel clapboard and roof to paint shop		2	1	2
4	Pull and clean steel		1	2	2
5	Cut steel		1	16	16
6	Drill holes		1	4	4
7	Jig and weld tower		1	20	20
8	Jig and weld balcony and support beams		1	8	8
9	Build railing		1	4	4
10	Build door		1	8	8
11	Build window		1	4	4
12	Build track		1	8	8
13	Assemble tracking hardware		1	8	8
14	Build stair case		1	20	20
Total Build					126
Load-In			Number of Crew	Hours per Crew	Total per Task
1	Setup chain motor		2	1	2
2	Stand the tower		4	1	4
3	Set up and adjust winch		1	12	12
4	Set up dog, knife and run cable		1	8	8
5	Attach tower with track		4	1	4
6	Assemble automation unit		2	2	4
7	Test and adjustment		2	4	8
8	Attach Balcony and beams		4	1	4
9	Attach door and window		1	2	2
10	Transport clapboard and roof back		2	1	2
11	Attach clapboard and roof		2	8	16
12	Attach railing		1	4	4
Total Load-In					70
Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r003	2" x 2" x 24' 16ga square tube	5	length	\$48.00	\$240.00
1r005	Rough cut lumber	84	ft	\$1.35	\$113.40
1r006	Clear Plexi	0	ea	\$1.00	\$0.00
1r007	Tracking hardware	1	ea	\$100.00	\$100.00
l404	Aircraft Cable, 7x19, 1/4	70	ft.	\$0.12	\$8.40
m401	Lumber, 1x4 16 #2 Pond	22	ea.	\$4.93	\$108.46
m411	Luan 1/4 AC Interior 5.2	2	ea.	\$7.75	\$15.50
m412	Plywood, 1/2 Sturdi-Floor	10	ea.	\$21.50	\$215.00
m414	Plywood, 3/4 Sturdi-Floor	2	ea.	\$27.50	\$55.00
m585	Steel, Square Tube .049 1	31	length	\$10.75	\$333.25

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m592	Steel, Square Tube 1 1/2" x 24' .049 (18ga)	18	length	\$15.30	\$275.40
Hardware Costs (at 5%)					\$73.22
<b>Total Materials with 5% Hardware (Rounded):</b>					<b>\$1,540</b>



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## Balcony Masking

### Description

18'(h)x6'(w) 1" 18ga square tube frame cover with 25 oz majestic velour hunged under lighting ladder.

### Build

		Number of Crew	Hours per Crew	Total per Task
1	Pull and clean steel	1	1	1
2	Cut steel	1	2	2
3	Drill Holes	1	1	1
4	Jig and weld frame	1	4	4
5	Rip and attach nailing strips	1	1	1
6	Sew fabric	1	1	1
7	Stretch fabric to frames	4	1	4
<b>Total Build</b>				<b>14</b>

### Load-In

		Number of Crew	Hours per Crew	Total per Task
1	Set up loft blocks and head block on the grid	2	4	8
2	Attach aircraft cable with frame and run the cable to arbor	2	2	4
3	Counterweight, adjustment and fly out	2	1	2
<b>Total Load-In</b>				<b>14</b>

### Materials

		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r008	25 oz majestic velour	13	yd	\$11.00	\$143.00
l404	Aircraft Cable, 7x19, 1/4	260	ft.	\$0.12	\$31.20
lh407	Nico-Press Sleeves, 1/4	2	ea.	\$0.60	\$1.20
lh408	Splicing Thimble, 1/4	2	ea.	\$0.15	\$0.30
lh418	Should Lifting Eyes, 3/8 x 2-1/2"	2	ea.	\$3.55	\$7.10
m412	Plywood, 1/2 Sturdi-Floor	2	ea.	\$21.50	\$43.00
m585	Steel, Square Tube .049 1	5	length	\$10.75	\$53.75
Hardware Costs (at 5%)					\$13.98
<b>Total Materials with 5% Hardware (Rounded):</b>					<b>\$295</b>

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## Yew Tree

### Description

A 16' tall x 8" approximate diameter Yew Tree. A manual rigging system and track will be installed to assist with storage, travel, and raising the tree to an upright position. Branches on the tree will be provided by the props department.

### Build

		Number of Crew	Hours per Crew	Total per Task
1	Build Carrier and Pivot	1	6	6
2	Interface pivot w/ tree	1	2	2
3	Assemble Sheaves	1	2	2
<b>Total Build</b>				<b>10</b>

### Load-In

		Number of Crew	Hours per Crew	Total per Task
1	Set Points	2	3	6
2	Run Lines	2	1	2
3	Test and Adjust	4	4	16
<b>Total Load-In</b>				<b>24</b>

### Materials

		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r027	Misc Materials	25	ea	\$1.00	\$25.00
1r029	Sheave Assemblies	1	ea	\$25.00	\$25.00
1r030	Carrier & Pivot	1	ea	\$30.00	\$30.00
1r031	Rope 220 LF	200	ft	\$0.66	\$132.00
l401	Aircraft Cable, 7x7, 1/16	100	ft.	\$0.07	\$7.40
				Hardware Costs (at 5%)	\$10.97
<b>Total Materials with 5% Hardware (Rounded):</b>					<b>\$230</b>

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## Snow Cradle / Fan

### Description

Three snow cradles made from 12' long x 8" diameter Sonotube. Small holes will be drilled in the tubes for snow to come out. A door will be built into each tube to allow refilling of the snow. The Sonotubes will be coupled together and will be controlled by one motor. Stock YRT rigging hardware will be used from previous shows.

Build		Number of Crew	Hours per Crew	Total per Task	
1	Build Snow Drums with access doors	1	8	8	
2	Make Motor Frame	1	8	8	
3	Assemble rigging hardware and attach to tubes	2	4	8	
4	Install Motors	2	2	4	
5	Build Controller	1	4	4	
Total Build				32	
Load-In		Number of Crew	Hours per Crew	Total per Task	
1	Connect couplings and power cables	2	2	4	
2	Rig, counterweight and fly out	4	2	8	
3	Dress Cables	1	1	1	
4	Test and make adjustments (Hang Fan if necessary)	2	4	8	
Total Load-In				21	
Materials		Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r011	Sonotube (12' long x 8" diameter)	3	ea	\$8.75	\$26.25
1r012	Piano Hinges (1-1/2" x 6')	3	ea	\$6.51	\$19.53
1r014	Box of Snow (30lb.-FR)	1	ea	\$110.00	\$110.00
Hardware Costs (at 5%)					\$7.79
Total Materials with 5% Hardware (Rounded):					\$165

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## Load-In

### Description

Build				Number of Crew	Hours per Crew	Total per Task
					0	
Total Build						0
Load-In				Number of Crew	Hours per Crew	Total per Task
					0	
Total Load-In						0
Materials			Quantity or Amount	Unit of Sale	Unit Price	Total Price
1r039	Load-In		1	ea	\$500.00	\$500.00
Hardware Costs (at 0%)						\$0.00
Total Materials with 0% Hardware (Rounded):						\$500